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(71) Applicant (for all designated States except US):  
SANOFI-SYNTHELABO [FR/FR]; 174, avenue de  
France, F-75013 Paris (FR).

(72) Inventors; and

(75) Inventors/Applicants (for US only): ANDRE, Frédéric  
[FR/FR]; 14 bis, rue du Clos de Massy, F-92160 Antony  
(FR). LEWIS, Gareth [GB/FR]; 39, rue de Paris, F-91410  
Dourdan (FR). MIGNONNEAU, Jérôme [FR/FR]; 1,  
rue Jeanne de Laval, F-49350 Saint-Clément-des-Levéés  
(FR). RIBARDIERE, Agnès [FR/FR]; 8, rue de Louvain,  
F-92400 Courbevoie (FR).

(74) Agent: THOURET-LEMAITRE, Elisabeth;  
Sanofi-Synthelabo, 174, avenue de France, F-75013  
Paris (FR).

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(54) Title: PHARMACEUTICAL DOSAGE FORMS FOR CONTROLLED RELEASE PRODUCING AT LEAST A TIMED  
PULSE

(57) Abstract: The present invention relates to delayed release coated cores comprising an active substance in their core and a  
polymer coating comprising at least one or more ammonio methacrylate copolymer, characterised in that the core comprises at least  
a surfactant; to monolithic or multiparticulate pharmaceutical dosage forms comprising such delayed release coated cores and to  
their method of manufacture.

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